



# **SERIES 600 SYSTEM**

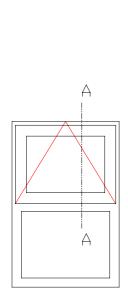
The AM Profiles' ALARCLAD system is composite in design, incorporating aluminium structural extrusions externally and hollow PVC-U profiles internally. The aluminium and PVC-U are sleeved together to produce a permanent bond. The system combines the strength and rigidity of aluminium with the thermal performance of PVC-U and is ideal for dual colour projects.

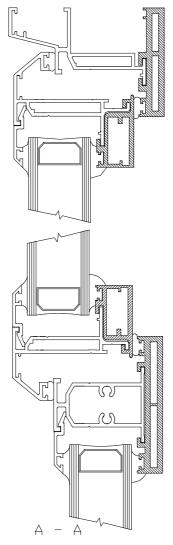
### **INTERNAL**

PVC-U internal box sections are 11.5mm deep and are extruded from high impact U.V. stabilised material, white as standard or wrapped with PVC-U veneers.

## **EXTERNAL**

Aluminium extruded from alloy 6063 T6 in accordance with BS1474-1987. Polyester powder coated to BS 6496 - 1984 (Full RAL and BS Range available). Anodised to BS 3987 or wrapped with PVC-U veneers onto powder paint.





## **SYSTEM DETAILS**

The Alarclad Casement window offers very slim sight-lines and is available in a wide range of styles:-

- Top Hung Open Out
- Side Hung Open Out
- Fixed Panes

Weather-stripping with Schlegel "Q-Lon".

### Furniture and fittings

Securistyle "Defender" stainless steel friction hinges, or equal and approved. Hinges can incorporate a restrictor to limit the opening to 100mm.

Shootbolt or Espagnolette with a choice of colour coated and suited handles (locking or non locking).

Background Trickle Ventilation options.

## **GLAZING**

Single, double or triple glazed options in accordance with BS 6262 from 4mm - 28mm. External and internally beaded options are available.

## **SECURITY**

The glazing and hardware of the window has been independently tested to meet the BS7950.

#### **PERFORMANCE**

All ALARCLAD windows are manufactured by trained and approved fabricators. Series 600 windows have been independently tested and achieved the following results.

# AIR INFILTRATION

Samples satisfied the requirements of BS6375: Part 1 - 1989, achieving the highest pressure class of 600Pa Class C.

## WATER PENETRATION

Samples achieved the requirements of BS6375: Part 1 - 1989.

# WIND RESISTANCE

Samples achieved the requirements of BS6375: - Part 1 - 1989, achieving a test pressure class of Severe.

Comprehensive test report details on request.

# FIRE ESCAPE

The ALARCLAD casement window allows for fire egress and easy clean within the same window.

### **ANCILLARY PROFILES**

A range of Cills, Frame Extension and Coupling Profiles are available.

AM Profiles Ltd reserve the right to change designs and specification without prior notification.

Drawing not to scale



Tel: 01246 856000 Fax: 01246 855105

E-mail sales@amprofiles.com www.amprofiles.com